

Technical Data Sheet



ALTECH ABS A 1000/187

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Colour	blue,grey,yellow
Special Features	easy flow,processing stabilised,injection moulding grade
Market Segment	various,sport and leisure,building and construction
Application Area	injection moulded parts

Pre-Drying Conditions	80 °C in an air circulating dryer for 3-6 h 80 °C in a dry air (dessiccant) dryer for 2-4 h dependant on moisture content max. moisture content <0,20 %
Processing Injection Moulding	melt temperature 200-240 °C mould temperature 50-80 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2400	MPa	ISO 178
Flexural Stress (3.5% Strain)	69	MPa	ISO 178
Tensile Modulus	2500	MPa	ISO 527
Tensile Stress at Yield	43	MPa	ISO 527
Tensile Elongation at Yield	2.4	%	ISO 527
Tensile Elongation at Break	25	%	ISO 527
Impact Strength (Charpy, 23°C)	77	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	56	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	13	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	6	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H358/30	102	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	97	°C	ISO 306
HDT / A (1,8 MPa)	82	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	35	cm ³ /10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-
Shrinkage (24h)	0.5 - 0.8	%	ISO 294-4
Physical Properties			
Density	1060	kg/m ³	ISO 1183